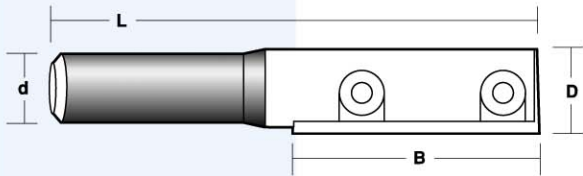
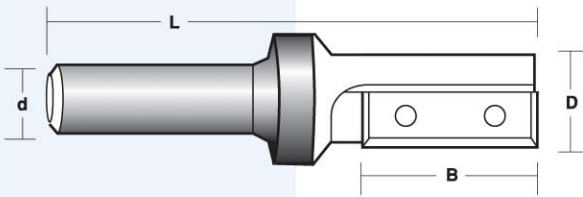


STRAIGHT BITS

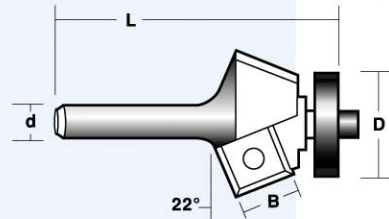


- Use End Cutting Inserts for Plunging and Trenching
- Supplied with End Cutting Inserts when new.

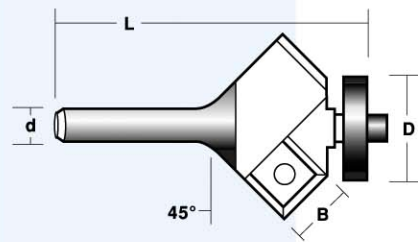


- Use End Cutting Inserts for Plunging and Trenching
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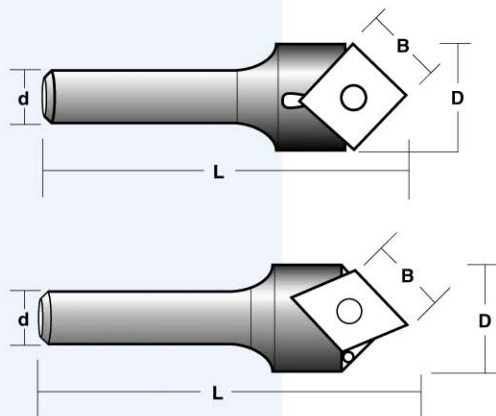
22° BEVEL TRIMMING BITS



45° BEVEL TRIMMING BITS



VEE GROOVE BITS



IMPORTANT – WHEN LOCATING INSERTS : HOLD INSERTS FIRMLY INTO POCKET WHEN TIGHTENING SCREWS

NOTE: Part No's include cutter bodies complete with Inserts, Screws and Torx Key. Bearing if applicable. End Cutting Inserts, have End Cutting Clearance.

SINGLE FLUTE

SINGLE FLUTE

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
RS 1230 1/2	12	30	75	12.7	PL 29.5 9 1.5 EC
RS 12.730 1/2	12.7	30	75	12.7	PL 29.5 9 1.5 EC
RS 1430 1/2	14	30	75	12.7	PL 29.5 9 1.5 EC
RS 1630 1/2	16	30	85	12.7	PL 29.5 9 1.5 EC
RS 1640 1/2	16	40	85	12.7	PL 39.5 12 1.5 EC
RS 1640 16	16	40	85	16	PL 39.5 12 1.5 EC
RS 1830 1/2	18	30	85	12.7	PL 29.5 12 1.5 EC
RS 1930 1/2	19	30	85	12.7	PL 29.5 12 1.5 EC
RS 1940 1/2	19	40	85	12.7	PL 39.5 12 1.5 EC
RS 1940 16	19	40	85	16	PL 39.5 12 1.5 EC
RS 2030 1/2	20	30	85	12.7	PL 29.5 12 1.5 EC
RS 2040 1/2	20	40	85	12.7	PL 39.5 12 1.5 EC
RS 2040 16	20	40	85	16	PL 39.5 12 1.5 EC

SINGLE FLUTE

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
RSP 12.7 30 1/2	12.7	30	85	12.7	PL 29.5 9 1.5 EC
RSP 16 40 1/2	16	40	90	12.7	PL 39.5 9 1.5 EC

TWO FLUTES

TWO FLUTE

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
R 22 B	19	12	54	6.35	PL 12 12 1.5
R 22 B 1/2	19	12	58	12.7	PL 12 12 1.5

Replacement bearing TB-5

TWO FLUTES

TWO FLUTE

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
R 45 B	19	12	54	6.35	PL 12 12 1.5
R 45 B 1/2	19	12	58	12.7	PL 12 12 1.5

Replacement bearing TB-5

SINGLE FLUTE

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
RVG 91 1/2	18	12	60	12.7	PL 12 12 1.5

Cuts included angle of 91°

All sizes in millimetres

Part No.	D	B	L	d	INSERT NO.
RVG 90 1/2	25	15.5	68	12.7	PLR 20 12

Cuts included angle of 90°

