

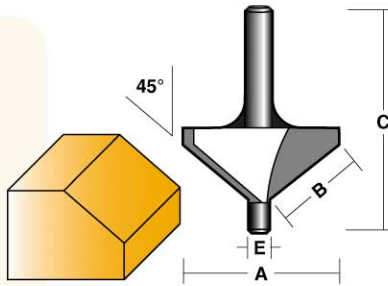
EDGE FORMING BITS

CHAMFERING BITS

Helpful in making almost invisible joints.

E = 4.8mm (3/16")
TWO FLUTES - WITH PILOT
6.35 mm (1/4") SHANK

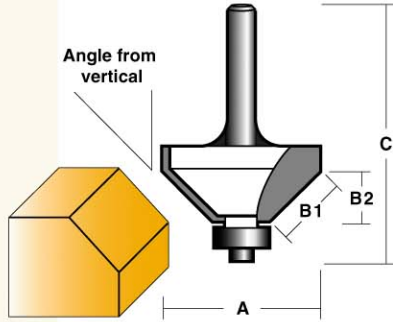
45° CHAMFER



PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
HIGH SPEED STEEL						
H 916	1	25.4	5/8	15.9	1-7/8	47
CARBIDE TIPPED						
T 916	1-1/8	28.6	11/16	17.4	2-1/4	57.1

A popular method of removing sharp corners for a professional finish.

CARBIDE TIPPED - TWO FLUTES WITH BALL BEARING GUIDE
SUFFIX 1/2 = 1/2" SHANK, OTHERWISE 1/4"

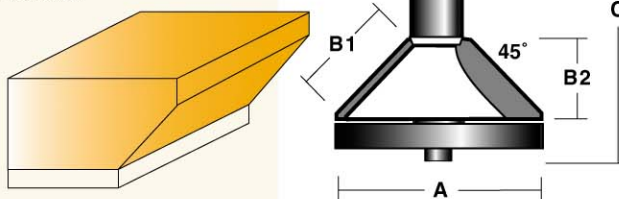


PART No.	A		B1		B2		C	
	in.	mm	in.	mm	in.	mm	in.	mm
5° CHAMFER FROM VERTICAL								
T 8105 B 1/2	47/64	18.5	1 27/64	36.1	-	36	3 5/8	92.1
10° CHAMFER FROM VERTICAL								
T 8110 B 1/2	63/64	24.9	1 7/16	36.5	-	36	3 5/8	92.1
22.5° CHAMFER FROM VERTICAL								
T 8122 B	1	25.4	21/32	16.5	39/64	15.5	2-1/4	57.1
T 8122 B 1/2	1	25.4	21/32	16.5	39/64	15.5	2-3/4	70
TX 8122 B 1/2	1.42	36	1-1/4	32	-	28.4	3-1/4	82
30° CHAMFER FROM VERTICAL								
T 8130 B	1-1/8	28.6	43/64	17	35/64	13.9	2-1/4	57.1
T 8130 B 1/2	1-1/8	28.6	43/64	17	35/64	13.9	2-3/4	70
45° CHAMFER FROM VERTICAL								
T 916 B	1-3/8	35	5/8	15.9	29/64	11.4	2-1/4	57.1
T 916 B 1/2	1-3/8	35	5/8	15.9	29/64	11.4	2-3/4	70
T 920 B 1/2	1-7/8	47.6	1	25.4	11/16	17.5	2-3/4	70
T 924 B 1/2	2-1/4	57.1	1-1/4	31.8	-	22.5	3-1/4	82
65° CHAMFER FROM VERTICAL								
T 8165 B	1.58	40	5/8	15.9	1/4	6.35	2-3/32	53
T 8165 B 1/2	1.58	40	5/8	15.9	1/4	6.35	2-1/2	63.5
TX 8165 B 1/2	2.95	75	1-3/8	35	-	14.5	2-3/4	70
80° CHAMFER FROM VERTICAL								
T 8180 B	1.58	40	9/16	14.3	3/32	2.4	2-1/4	50.8
T 8180 B 1/2	1.58	40	9/16	14.3	3/32	2.4	2-1/2	63.5
TX 8180 B 1/2	2.95	75	1-1/4	32	7/32	5.5	2-9/16	65

Replacement Ball Bearing TB11.

INVERTED CHAMFERING BIT

Used for chamfering the bottom of boards.



CARBIDE TIPPED - TWO FLUTES

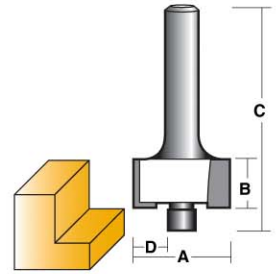
PART No.	A		B1		B2		C	
	in.	mm	in.	mm	in.	mm	in.	mm
TI 916 B 1/2	1 3/4	44.5	-	22.5	5/8	15.9	3	76.3

Replacement Ball Bearing TB59.

REBATING BITS

Pilot equipped bits do not require a guide when making rebating cuts.

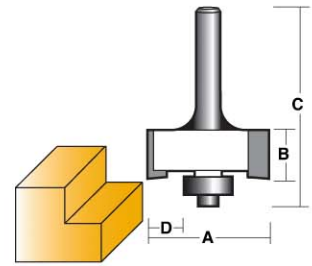
E = 4.8mm (3/16")
TWO FLUTES - WITH PILOT
6.35 mm (1/4") SHANK



PART No.	A		B		C		D Depth	
	in.	mm	in.	mm	in.	mm	in.	mm
HIGH SPEED STEEL								
H 1708	11/16	17.5	7/16	11.1	1-7/8	47	1/4	6.35
H 1712	15/16	23.8	1/2	12.7	2	50.8	3/8	9.5
CARBIDE TIPPED								
T 1708	11/16	17.5	7/16	11.1	2	50.8	1/4	6.35
T 1712	15/16	23.8	1/2	12.7	2	50.8	3/8	9.5

Has ball bearing guide for mar-free finish. Replacement bearing TB-11. By substituting TB-9 bearing the depth of rebate will be increased by 1/16" (1.6mm.)

CARBIDE TIPPED - TWO FLUTES WITH BALL BEARING GUIDE
SUFFIX 1/2 = 1/2" SHANK, OTHERWISE 1/4"



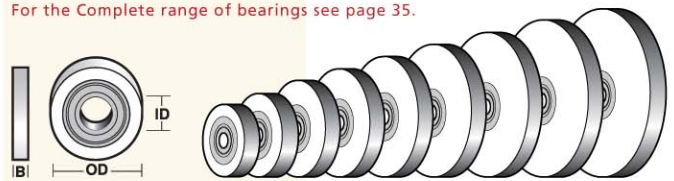
PART No.	A		B		C		D Depth	
	in.	mm	in.	mm	in.	mm	in.	mm
T 1708 B	1	25.4	1/2	12.7	2	50.8	1/4	6.35
T 1708 B 1/2	1	25.4	1/2	12.7	2-1/2	63	1/4	6.35
T 1712 B	1-1/4	31.7	1/2	12.7	2-1/4	57	3/8	9.5
T 1712 B 1/2	1-1/4	31.7	1/2	12.7	2-1/2	63	3/8	9.5
TX 1712 B 1/2	1-1/4	31.7	1	25.4	3	76.2	3/8	9.5
T 1716 B 1/2	1-1/2	38.1	1/2	12.7	2-9/16	65	1/2	12.7
T 1720 B 1/2	1-3/4	44.5	1/2	12.7	2-9/16	65	5/8	15.9

SHIELDED BEARINGS

These bearings can be fitted to the Rebating Bits to give a range of cut depths.

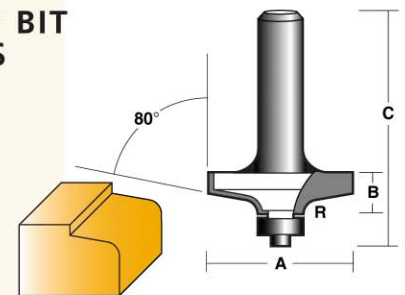
PART No.	OD		ID		B	
	in.	mm	in.	mm	in.	mm
TBS 1	3/4	19.0	3/16	4.8	3/16	4.8
TBS 2	7/8	22.2	3/16	4.8	3/16	4.8
TBS 3	1	25.4	3/16	4.8	3/16	4.8
TBS 4	1 1/8	28.6	3/16	4.8	3/16	4.8
TBS 5	1 1/4	31.8	3/16	4.8	3/16	4.8
TBS 6	1 3/8	34.9	3/16	4.8	3/16	4.8
TBS 7	1 1/2	38.1	3/16	4.8	3/16	4.8
TBS 8	1 5/8	41.3	3/16	4.8	3/16	4.8
TBS 9	1 3/4	44.5	3/16	4.8	3/16	4.8

For the Complete range of bearings see page 35.



CHAMFERING BIT WITH RADIUS

TWO FLUTES - CARBIDE TIPPED
12.7 mm (1/2") SHANK



PART No.	A		B		C		R RADIUS	
	in.	mm	in.	mm	in.	mm	in.	mm
TRR 10 B 1/2	1.57	40	.458	11.6	2-1/2	63.5	.156	3.9
TRR 16 B 1/2	2.4	60.9	.530	13.5	2-9/16	65	.156	3.9

Replacement Ball Bearing TB11.

