

### THROUGH BORING DRILLS

For multi spindle machines.  
Suitable for Bench Press and secured Hand Drill.  
Not suitable for portable routing machines.

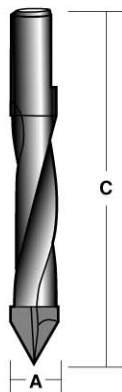
CARBIDE TIPPED  
RIGHT HAND

| PART No. | A  | C  |
|----------|----|----|
|          | mm | mm |
| WDT5R70  | 5  | 70 |
| WDT8R70  | 8  | 70 |

CARBIDE TIPPED  
LEFT HAND

| PART No. | A  | C  |
|----------|----|----|
|          | mm | mm |
| WDT5L70  | 5  | 70 |
| WDT8L70  | 8  | 70 |

For Diamond Tipped Through Drills, see page 43



10mm diameter shank x 26mm long with adjusting screw.

### DOWEL DRILLS



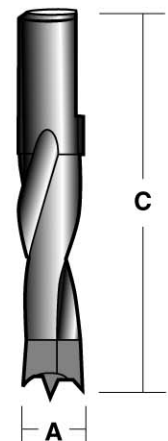
For multi spindle machines.  
Suitable for Bench Press and secured Hand Drill.  
Not suitable for portable routing machines.

CARBIDE TIPPED  
RIGHT HAND

| PART No. | A   | C  | PART No. | A   | C  |
|----------|-----|----|----------|-----|----|
|          | mm  | mm |          | mm  | mm |
| WD3R56   | 3   | 56 | WD9R56   | 9   | 56 |
| WD3R70   | 3   | 70 | WD9R70   | 9   | 70 |
| WD4R56   | 4   | 56 | WD9.5R56 | 9.5 | 56 |
| WD4R70   | 4   | 70 | WD9.5R70 | 9.5 | 70 |
| WD5R56   | 5   | 56 | WD10R56  | 10  | 56 |
| WD5R70   | 5   | 70 | WD10R70  | 10  | 70 |
| WD6R56   | 6   | 56 | WD11R56  | 11  | 56 |
| WD6R70   | 6   | 70 | WD11R70  | 11  | 70 |
| WD6.5R56 | 6.5 | 56 | WD12R56  | 12  | 56 |
| WD6.5R70 | 6.5 | 70 | WD12R70  | 12  | 70 |
| WD8R56   | 8   | 56 | WD15R56  | 15  | 56 |
| WD8R70   | 8   | 70 | WD15R70  | 15  | 70 |

CARBIDE TIPPED  
LEFT HAND

| PART No. | A  | C  | PART No. | A   | C  |
|----------|----|----|----------|-----|----|
|          | mm | mm |          | mm  | mm |
| WD3L56   | 3  | 56 | WD9L56   | 9   | 56 |
| WD3L70   | 3  | 70 | WD9L70   | 9   | 70 |
| WD4L56   | 4  | 56 | WD9.5L56 | 9.5 | 56 |
| WD4L70   | 4  | 70 | WD9.5L70 | 9.5 | 70 |
| WD5L56   | 5  | 56 | WD10L56  | 10  | 56 |
| WD5L70   | 5  | 70 | WD10L70  | 10  | 70 |
| WD6L56   | 6  | 56 | WD11L56  | 11  | 56 |
| WD6L70   | 6  | 70 | WD11L70  | 11  | 70 |
| WD6.5L56 | 6  | 56 | WD12L56  | 12  | 56 |
| WD6.5L70 | 6  | 70 | WD12L70  | 12  | 70 |
| WD8L56   | 8  | 56 | WD15L56  | 15  | 56 |
| WD8L70   | 8  | 70 | WD15L70  | 15  | 70 |



10mm diameter shank x 26mm long (56mm) or 30mm long (70mm) with adjusting screw in end.

For Diamond Tipped Wood Boring Drills, see page 43

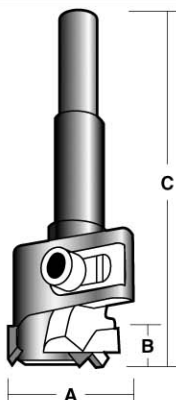
### ADJUSTABLE HINGE BORING BIT (TCT)

Adjusts from 20mm-50mm width.  
Ideal for deep repetitive holes up to 75mm in depth.  
For bench drill or secured portable hand drill only. These bits are not suitable for portable router machines.

CARBIDE TIPPED - TWO FLUTES  
10mm (3/8") SHANK

| PART No. | A         | B  | C  |
|----------|-----------|----|----|
|          | mm        | mm | mm |
| TAHB 50  | 22.5 - 48 | 11 | 97 |

see also Expansion Bits page 53



### HINGE BORING DRILLS

For multi spindle machines.  
Suitable for Bench Press and secured Hand Drill. Not suitable for portable routing machines.

CARBIDE TIPPED  
RIGHT HAND

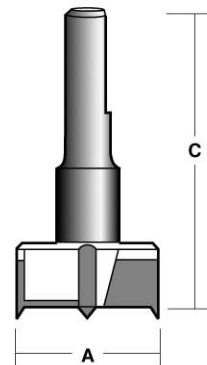
| PART No. | A  | C  | PART No. | A  | C  |
|----------|----|----|----------|----|----|
|          | mm | mm |          | mm | mm |
| WD25R56  | 25 | 56 | WD25R70  | 25 | 70 |
| WD30R56  | 30 | 56 | WD30R70  | 30 | 70 |
| WD35R56  | 35 | 56 | WD35R70  | 35 | 70 |

LEFT HAND

| PART No. | A  | C  | PART No. | A  | C  |
|----------|----|----|----------|----|----|
|          | mm | mm |          | mm | mm |
| WD25L56  | 25 | 56 | WD25L70  | 25 | 70 |
| WD30L56  | 30 | 56 | WD30L70  | 30 | 70 |
| WD35L56  | 35 | 56 | WD35L70  | 35 | 70 |

10mm diameter shank x 26mm long with adjusting screw.

For Diamond Tipped Hinge Boring Drills, see page 43

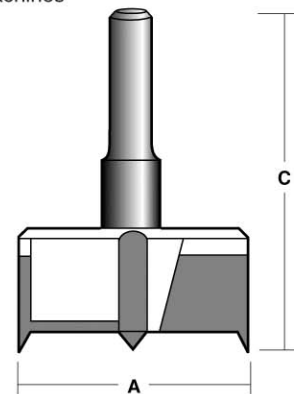


### HINGE BORING DRILLS

For Bench Press and secured Hand Drill.  
High quality two flute drill with two scribing teeth produces cleanly cut hole.  
Not suitable for portable routing machines

CARBIDE TIPPED  
RIGHT HAND

| PART No.  | A  | C    |
|-----------|----|------|
|           | mm | mm   |
| TH 20 1/2 | 20 | 63.5 |
| TH 25 3/8 | 25 | 57.2 |
| TH 25 1/2 | 25 | 63.5 |
| TH 30 1/2 | 30 | 63.5 |
| TH 32 1/2 | 32 | 63.6 |
| TH 35 3/8 | 35 | 67   |
| TH 35 1/2 | 35 | 67   |
| TH 40 1/2 | 40 | 67   |
| TH 50 1/2 | 50 | 67   |



### TOY WHEEL CUTTERS



This bit gives the perfect wheel shape for toy making.  
Available in 3 sizes with a 6mm interchangeable drill.  
Recommended for use in Bench or secured Hand Drills.  
Not for use in routing machines.

CARBIDE TIPPED - TWO FLUTES  
12.7mm (1/2") SHANK

| PART No.    | A  | B   | C  |
|-------------|----|-----|----|
|             | mm | mm  | mm |
| TWCH 40 1/2 | 40 | 6.3 | 90 |
| TWCH 50 1/2 | 50 | 7   | 92 |
| TWCH 60 1/2 | 60 | 8   | 92 |

