

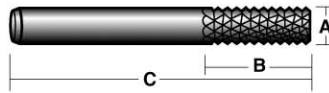
STRAIGHT BITS

These bits are used for routing highly abrasive materials such as glass epoxy and fibreglass.

FIBREGLASS BITS

Can be used for plunge routing due to the end cutting capability.

SUFFIX 1/2 = 1/2" SHANK, SUFFIX 3/8 = 3/8" SHANK, OTHERWISE 1/4"

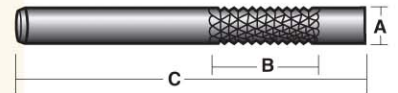


SOLID CARBIDE - DIAMOND CUT

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
TG 8	1/4	6.35	3/4	19	2	50.8
TG 8 E/C	1/4	6.35	3/4	19	2	50.8
TG 12 3/8	3/8	9.5	1	25.4	2-1/2	63.5
TG 12 3/8 E/C	3/8	9.5	1	25.4	2-1/2	63.5
TG 16 1/2	1/2	12.7	1	25.4	3	76
TG 16 1/2 E/C	1/2	12.7	1	25.4	3	76

FIBREGLASS BIT WITH PILOT

Used for trimming fibreglass sheets. Pilot enables the tool to run on frames.



SOLID CARBIDE - DIAMOND CUT

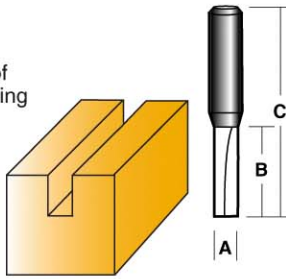
PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
TG 8 P	1/4	6.35	3/4	19	2-1/2	63
TG 12 3/8 P	3/8	9.5	3/4	19	2-1/2	63
TG 16 1/2 P	1/2	12.7	7/8	22	3	76

STRAIGHT BITS - STRAIGHT FLUTE

HIGH SPEED STEEL

SINGLE FLUTE

For all general purpose routing and grooving. Has the added advantage of chip clearance plus ease of sharpening by hand by workers with limited grinding experience. Can be used to rout aluminium, zinc, copper and other soft metals.



HIGH SPEED STEEL
6.35 mm (1/4") SHANK

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
H 204S	1/8	3.2	3/8	9.5	1-5/8	41
H 205S	5/32	4	5/16	7.9	2	50.8
H 204MS	5/32	4	5/16	7.9	2	50.8
H 206S	3/16	4.8	7/16	11.1	1-3/4	44.4
H 205MS	-	5	7/16	11.1	1-3/4	44.4
H 208S	1/4	6.35	3/4	19	2	50.8

TWO FLUTES

For general purpose routing, grooving, and rebating.

HIGH SPEED STEEL
6.35 mm (1/4") SHANK

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
H 208	1/4	6.35	5/8	15.9	1-5/8	41
HX 208	1/4	6.35	1-1/8	28.6	2-3/8	60
H 210	5/16	7.9	3/4	19	1-3/4	44.4
H 208M	5/16	8	3/4	19	1-3/4	44.4
H 212	3/8	9.5	3/4	19	1-3/4	44.4
H 214	7/16	11.1	3/4	19	1-3/4	44.4
H 216	1/2	12.7	3/4	19	1-3/4	44.4
H 213M	33/64	13	3/4	19	1-3/4	44.4
H 220	5/8	15.9	5/8	15.9	1-3/4	44.4
H 216M	5/8	16	5/8	15.9	1-3/4	44.4
H 219M	3/4	19	5/8	15.9	1-3/4	44.4
H 224	3/4	19	5/8	15.9	1-3/4	44.4

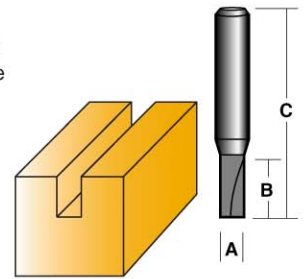
HIGH SPEED STEEL
12.7 mm (1/2") SHANK

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
H 1408	1/4	6.35	3/4	19	2-1/2	63.5
H1412	3/8	9.5	1	25.4	2-3/4	70
H 1416	1/2	12.7	1-1/4	31.8	2-3/4	70

SOLID CARBIDE

SINGLE FLUTE

For all general purpose routing and grooving. Has the added advantage of chip clearance.



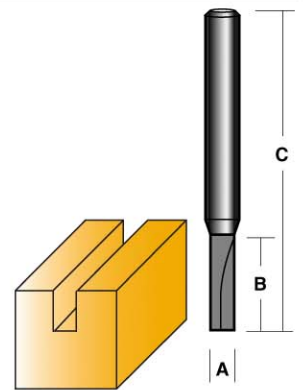
SOLID CARBIDE
6.35 mm (1/4") SHANK

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
T 202 S	1/16	1.6	3/16	4.8	1-1/2	38.1
T 202 MS	5/64	2	3/16	4.8	1-1/2	38.1
T 203 S	3/32	2.4	3/16	4.8	1-1/2	38.1
T 203 MS	-	3	1/4	6.35	1-1/2	38.1
T 204 S	1/8	3.2	5/16	7.9	1-1/2	38.1
T 205 S	5/32	4	3/8	9.5	1-1/2	38.1
T 204 MS	5/32	4	7/16	11.1	1-1/2	38.1
T 206 S	3/16	4.8	1/2	12.7	1-1/2	38.1
T 205 MS	-	5	1/2	12.7	1-1/2	38.1
T 207 S	7/32	5.5	1/2	12.7	1-1/2	38.1
T 206 MS	15/64	6	5/8	15.9	1-1/2	38.1
T 208 S	1/4	6.35	5/8	15.9	1-1/2	38.1

SOLID CARBIDE

LONG SERIES SINGLE FLUTE

* For maximum rigidity use the standard length bits (above) where possible.



SOLID CARBIDE
6.35 mm (1/4") SHANK

PART No.	A		B		C	
	in.	mm	in.	mm	in.	mm
T 1804 S	1/8	3.2	1/2	12.7	2-1/4	57.1
T 1804 MS	5/32	4	5/8	15.9	2-1/4	57.1
T 1806 S	3/16	4.8	3/4	19	2-1/4	57.1
T 1805 MS	-	5	3/4	19	2-1/4	57.1
T 1806 MS	15/64	6	1	25.4	2-1/4	57.1
T 1808 S	1/4	6.35	1	25.4	2-1/4	57.1

